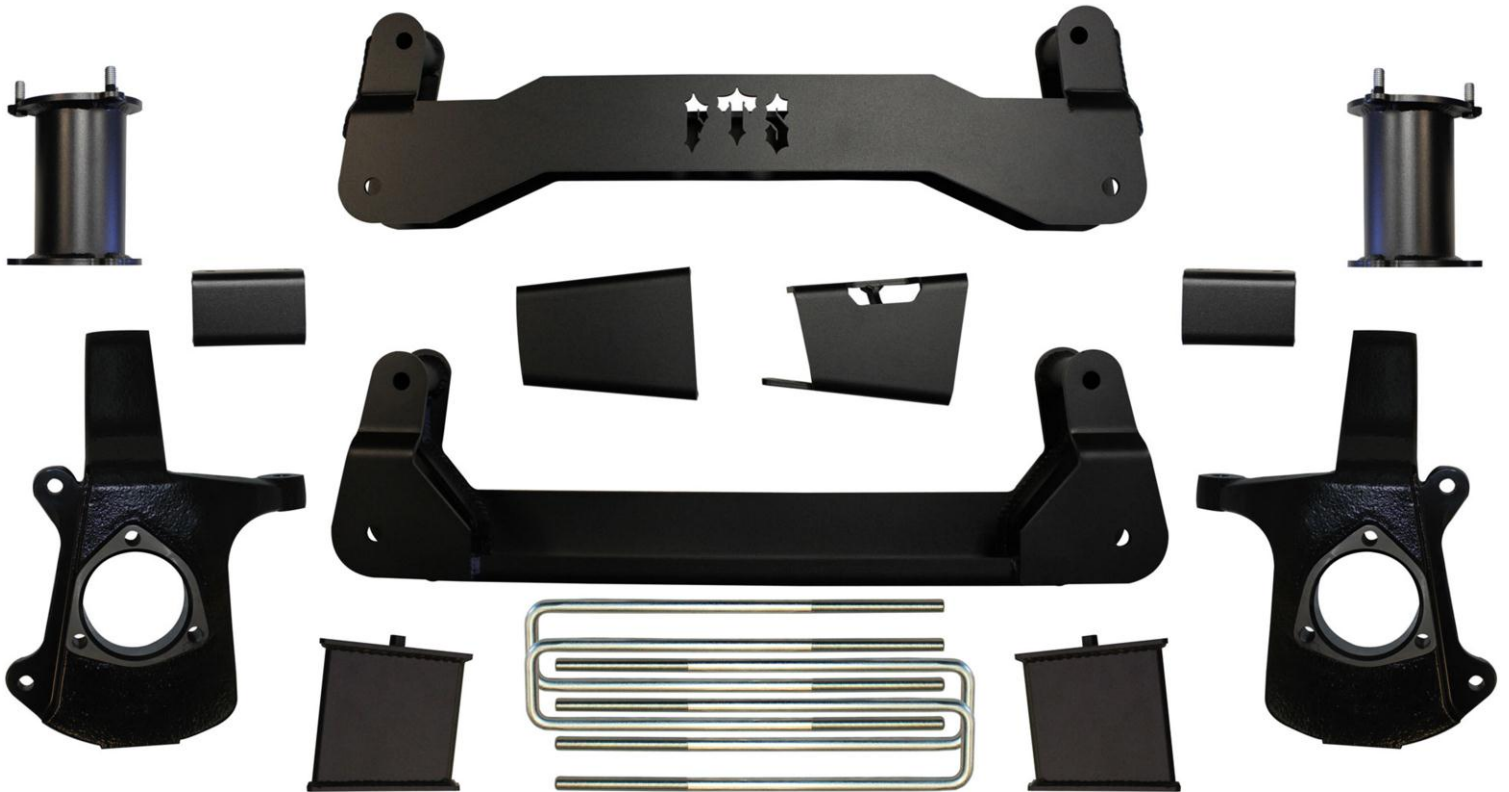


84302



2007-2013 6" CHEVY / GMC 1500 4WD BASIC KIT

- 100% Bolt On
- 6" Spindle Kit Front Differential Is Dropped A Full 6" To Maintain Proper CV Axle Angles
- Impact Struts To Distribute Front Suspension Impact Loads Through Frame
- Utilizes The Factory Front Bump Stops For Superior Ride Quality
- Designed To Work With Factory Stabilitrack And AWD Models
- Semi-Gloss Black Powder-Coat For A Long Lasting Great Look
- Fabricated Steel Blocks (Non Casted) W/ Grade 8 U Bolts
- No Cutting On Front Differential Or Factory Bump Stops
- Cross-Member Are Constructed Of 1/4 " Thick Steel
- Lifetime Warranty Against Manufactures Defects
- No Exhaust Modification Require



84302

2007-2013 6" Chevy / GMC 1500 4wd Truck Basic Kit

C8400-4 Component Box 1

- 1) Front X Member
- 1) Rear X Member
- 2) Sway Bar Drop Bracket
- 1) Driver Diff Drop
- 1) Passenger Diff Drop
- 2) Strut Spacers
- 1) CH84004 Hardware
- 2) 6 Bolt Axle Spacers

Bag 1

- 2) 5/8" X 4 1/2" Bolts
- 2) 5/8" X 5 1/2" Bolts
- 4) 5/8" Nylock Nuts
- 8) 5/8" Washers
- 6) 7/16" Nylock Nuts
- 6) 7/16" Washers
- 4) 10mm Nylock Nuts
- 8) 10mm Washers

Bag 2

- 2) 1/2" X 2" Bolts
- 2) 1/2" Nylock
- 4) 1/2" Washers
- 2) 5/8" X 2" Bolts
- 2) 5/8" Nylock Nuts
- 4) 5/8" Washers
- 12) 10mm X 50mm Axle Bolts

Bag 3

- 5) 5/16" X 1" Bolts
- 5) 5/16" Nylock
- 10) 5/16" Washers
- 2) Front Brake Line Brackets
- 1) Rear Brake Line Bracket

C8400 LH/RH Steering Knuckle

- 1) Left Hand Steering Knuckle
- 1) Right Hand Steering Knuckle

CBK25-525T 5.25" Rear Block And U Bolts

- 2) 5.25" Tapered Blocks
- 4) 9/16"-18" X2.5" X 14" U Bolts
- 8) 9/16"-18" Nylock Nuts
- 8) 9/16" Washers

Use 35/1250R17 tires w/ 17x8 wheels w/ 5" BS w/ minor trimming

Use 325/65R18 tires w/ 18x9 wheels w/ 5" BS w/ minor trimming

Use 35/1250R20 tires w/ 20x 9 wheels w/ 5" BS w/ minor trimming

ALTERING THE FINISH OF THESE COMPONENTS FOR EXAMPLE- CHROMING, ZINC PLATING OR PAINTING.

CHANGING THE FINISH CAN CAUSE STRUCTURAL FATIGUE OF COMPONENTS AND IS NOT RECOMMENDED.

VEHICLES THAT RECEIVE OVERSIZED TIRES SHOULD CHECK BALL JOINTS, TIE RODS ENDS AND IDLER ARM EVERY 2500-5000 MILES FOR WEAR AND REPLACE AS NEEDED

CHECK ALL PARTS INCLUDED IN THIS KIT TO THE PARTS LIST ABOVE BEFORE BEGINNING INSTALLATION OF THE KIT. IF ANY PIECES ARE MISSING, CONTACT UR DEALER

READ ALL INSTRUCTIONS THOROUGHLY FROM START TO FINISH BEFORE BEGINNING INSTALLATION! IF THESE INSTRUCTIONS ARE NOT PROPERLY FOLLOWED, SEVERE FRAME, DRIVELINE AND / OR SUSPENSION DAMAGE MAY RESULT.

NOTE- PRIOR TO THE INSTALLATION OF THIS SUSPENSION SYSTEM THE FRONT END ALIGNMENT MUST BE WITHIN FACTORY SPECIFICATIONS. CHECK FOR FRAME AND SUSPENSION DAMAGE PRIOR TO INSTALLATION.

THIS SUSPENSION SYSTEM DOES NOT REQUIRE WELDING FOR INSTALLATION. DO NOT WELD ANY OF THESE COMPONENTS.

THE INSTALLATION OF THIS SUSPENSION SYSTEM SHOULD BE PERFORMED BY A PROFESSIONAL MECHANIC.

THIS LIFT RECOMMEND'S A 17 X 8 WHEEL WITH A 5" OR LESS BACK SPACING WITH A 35 x 12.50 R 17 TIRE BE SURE TO USE THREAD LOCKING COMPOUND ON ALL HARDWARE.

FRONT SUSPENSION INSTRUCTIONS:

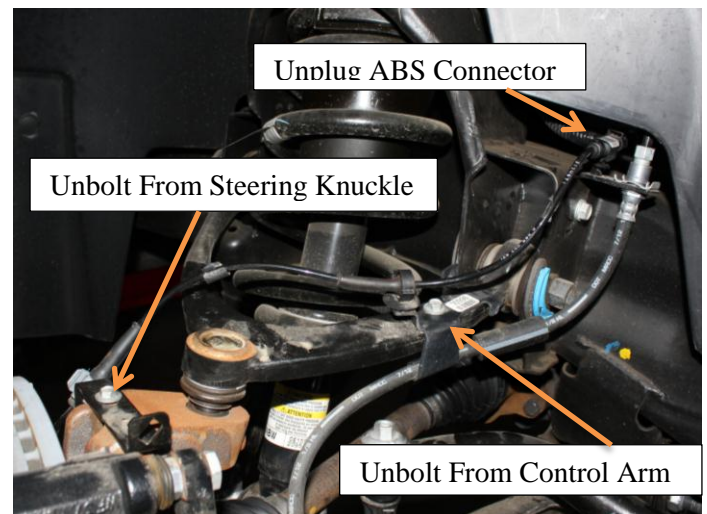
1. Disconnect the negative terminal on the battery. With the vehicle on level ground and the emergency brake set, block the rear tires. Jack up the front end of the truck and support the frame rails with jack stands. Remove the front tires.

NEVER WORK UNDER AN UNSUPPORTED VEHICLE

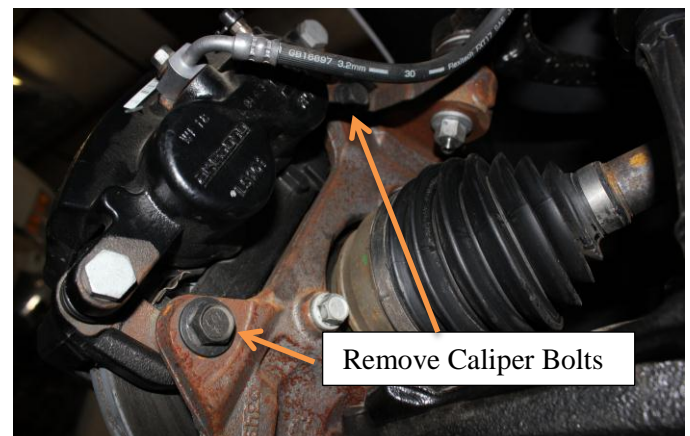
2) Disconnect the tie rod ends from the steering knuckle by striking the knuckle to dislodge the tie rod end. Use care not to damage the tie rod end when removing.



3) Unplug the ABS brake connection from the frame and control arm. Remove the brake hose bracket from the control arm. Remove the brake hose bracket from the coil bucket and save hardware.

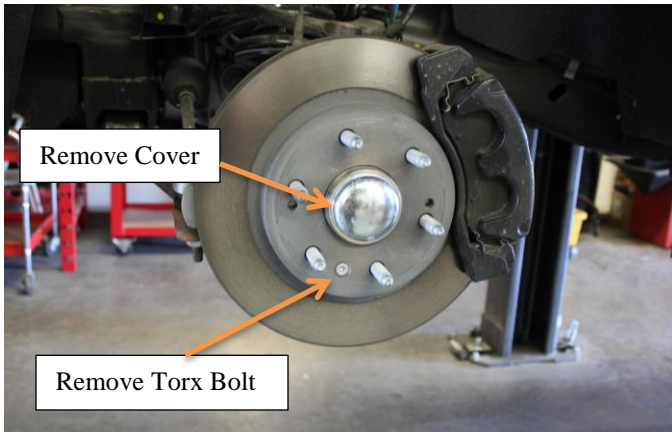


4) Remove the caliper from the steering knuckle and secure the brake caliper to the frame out of the way.



DO NOT ALLOW THE BRAKE CALIPER TO HANG FROM THE BRAKE LINE HOSE

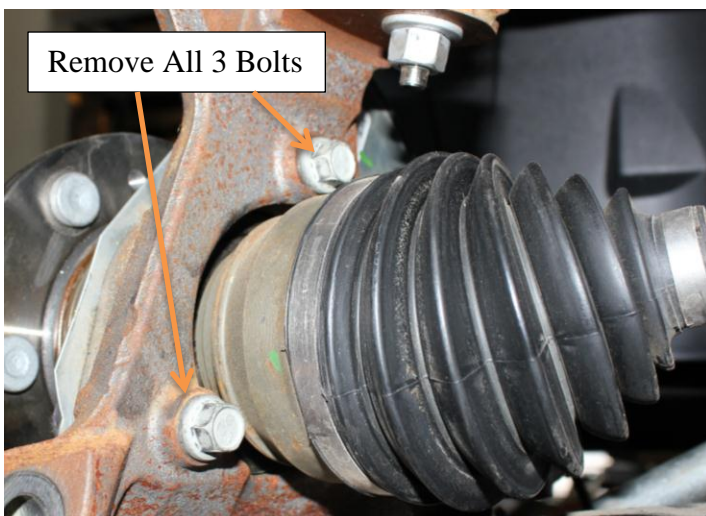
5) Remove the wheel bearing nut cover and torx holding rotor to wheel bearing. Retain hardware for reinstallation.



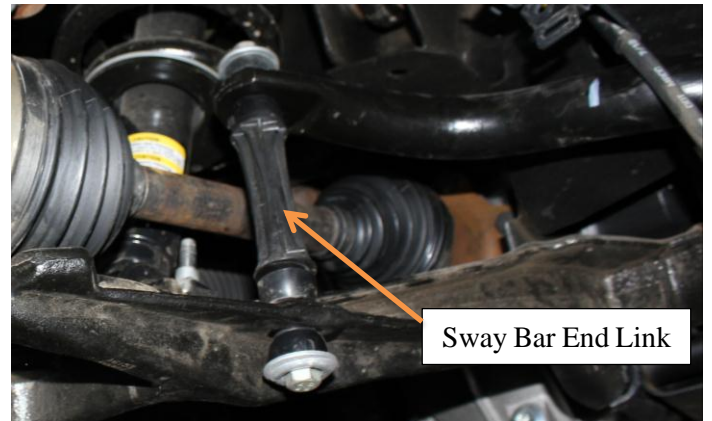
6) Remove axle nut cover, axle nut, washer, and rotor with hub bearing. Retain hardware for reinstallation.



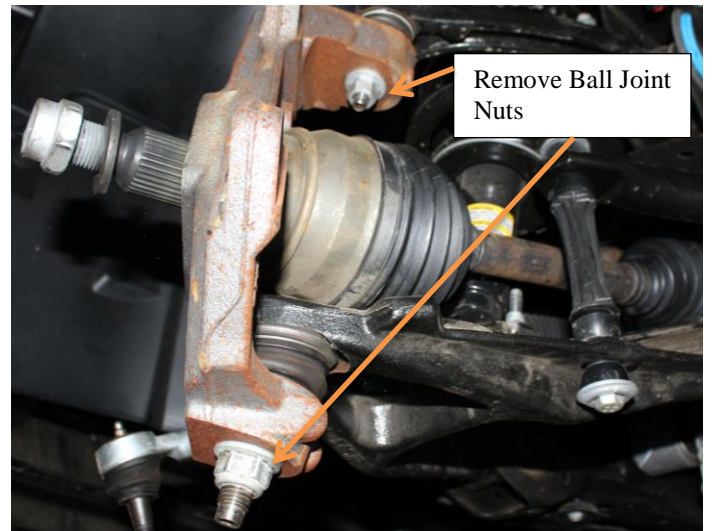
7) Remove the 3 bolts holding the wheel bearing to the steering knuckle. Retain hardware for reinstallation.



8) Remove the sway bar end links and sway bar (note the direction the sway bar came off the vehicle as it will need to be flipped over when it is re-installed)



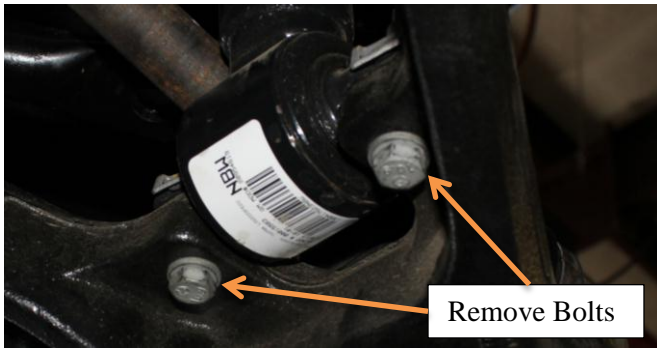
9) Loosen the upper and lower ball joint nuts. Disconnect the upper and lower ball joints from the steering knuckle by striking the knuckle with a large hammer next to each ball joint on the knuckle to dislodge the ball joints. Save nuts and discard knuckle.



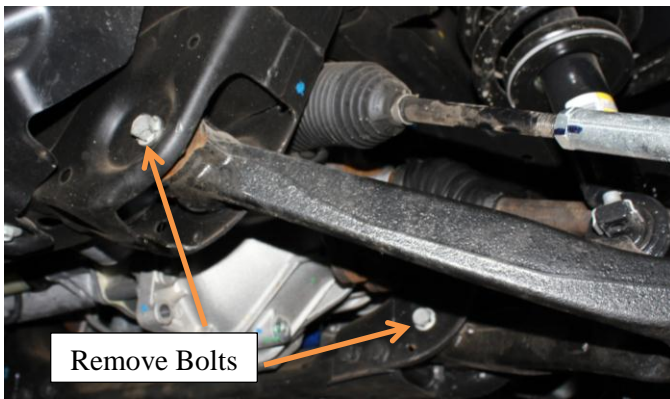
10) Remove and discard the factory brake line bracket from the brake hose that attached the hose to the upper control arm. Careful not to cut into the brake hose.



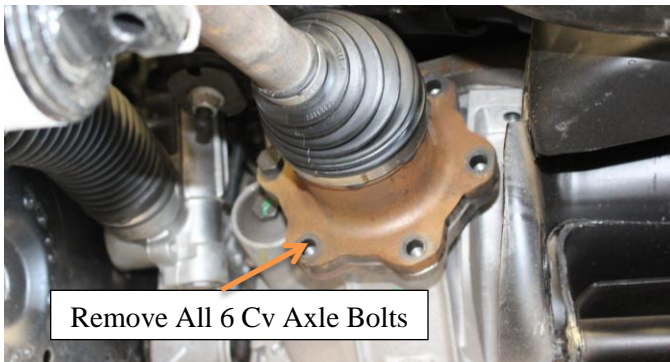
11) Remove the bolts connection the strut to the lower control arm. Retain hardware for reinstallation.



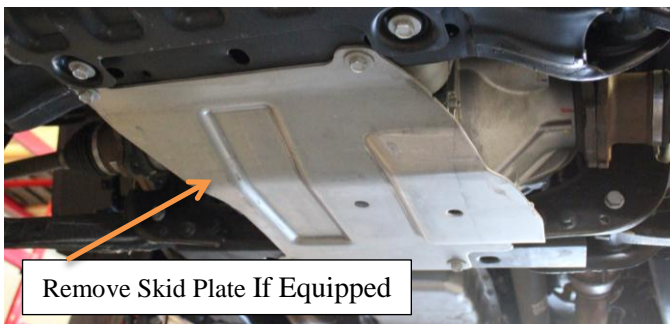
12) Remove the lower control arms from the frame and retain with the hardware for reinstallation.



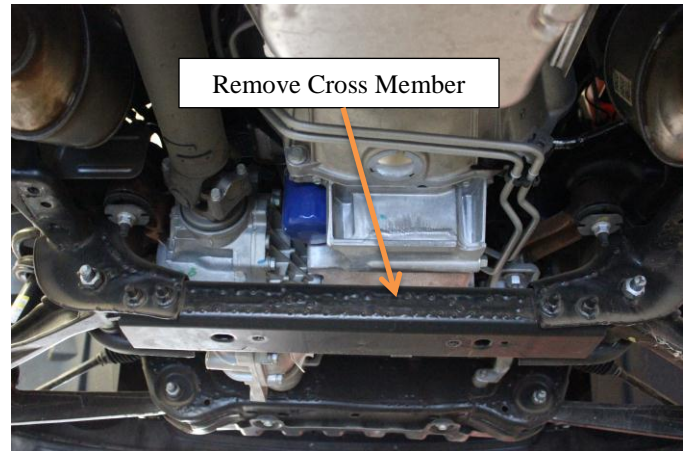
13) Disconnect and Remove CV axles from differential housing.



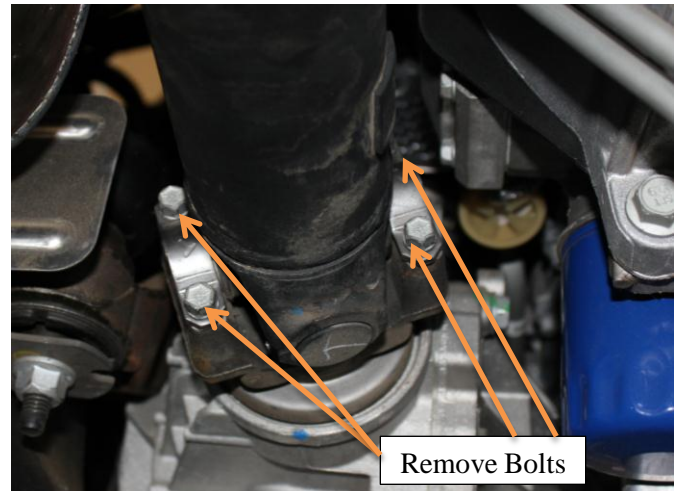
14) Remove factory skid plate if equipped and discard.



14) Remove, and discard the factory rear cross member with hardware.



15) Disconnect front driveshaft from differential housing and retain bolts and u joint clamps for reinstallation.

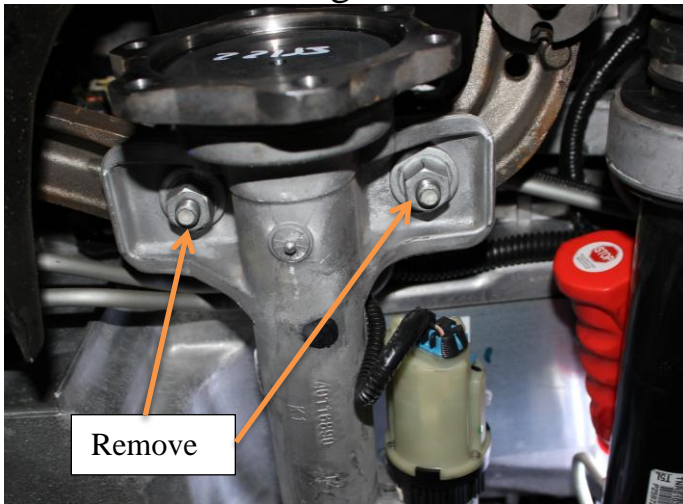


16) Disconnect the electrical connection including the 2 retaining clamps and the vacuum line from differential housing.

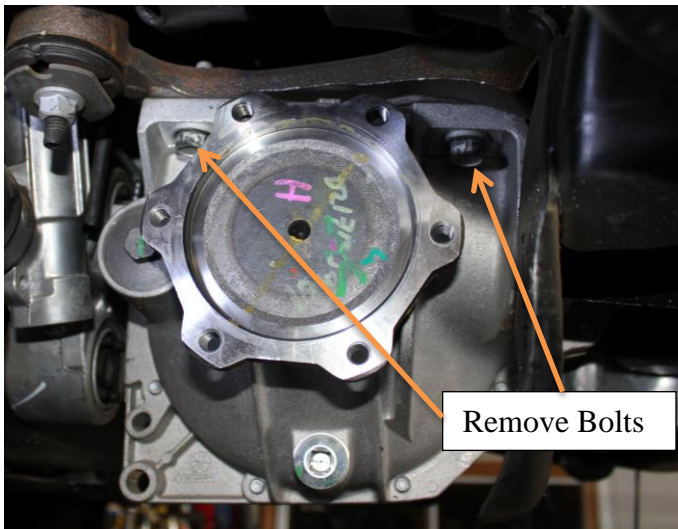


17) Remove differential housing assembly from vehicle. Retain hardware for reinstallation.

Passenger side



Driver side



18) Locate the rear driver lower control arm mount on the frame. Measure 3 1/2" from the inside edge of the mount toward the frame and mark with a paint pen. Use a sawzall and cut the mount from the frame as shown in picture below.

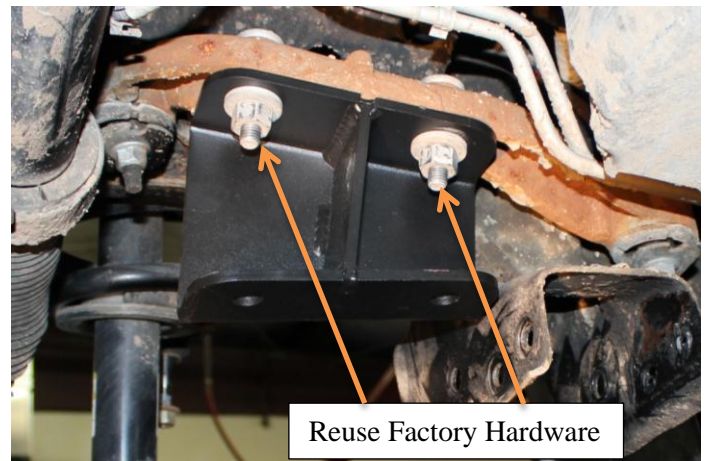


18) Continued.

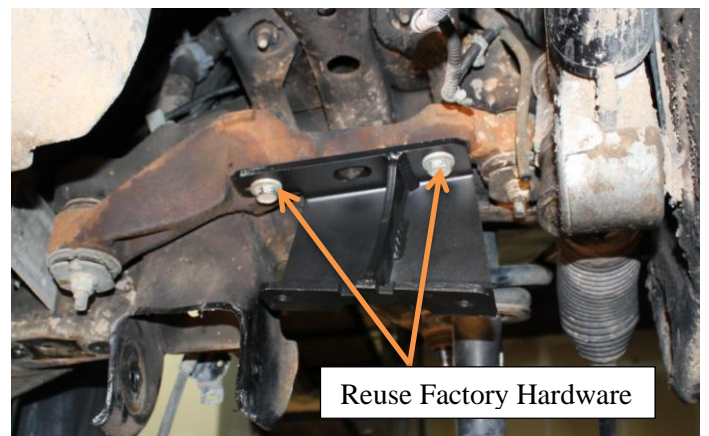


ASSEMBLY

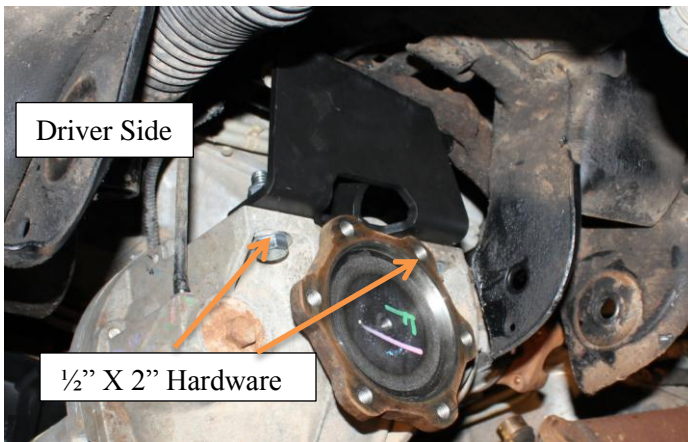
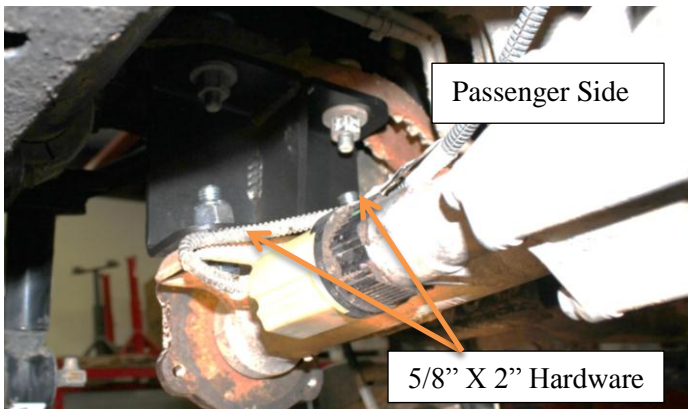
1) Locate 8403 Passenger side Differential bracket and the factory diff hardware. Install the brackets to the factory mounts with the taller part of the brackets to the front of the truck with the factory hardware.



2) Locate 8402 Driver side Differential brackets and the factory diff hardware. Install the brackets to the factory mounts with the taller part of the brackets to the front of the truck with the factory hardware.



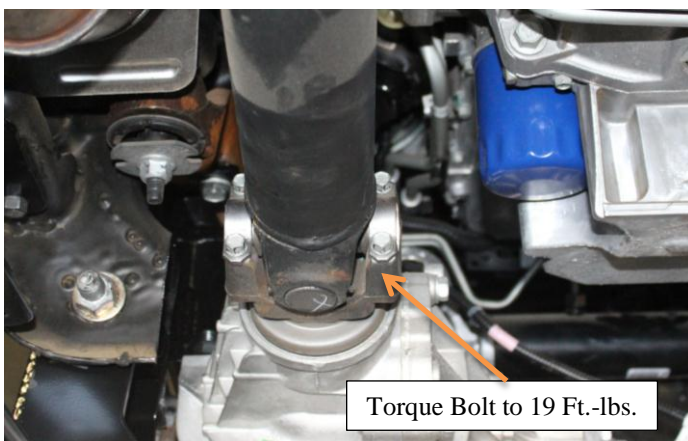
3) Using the supplied $\frac{1}{2}$ "x 2" & $\frac{5}{8}$ "x 2" hardware. Install the diff onto the new drop brackets using $\frac{1}{2}$ " hardware on the driver side & $\frac{5}{8}$ " on the passenger side as shown in picture below. Torque the stock & $\frac{1}{2}$ " hardware to 75 ft. lbs & the $\frac{5}{8}$ " to 95 ft.-lbs.



4) Re-connect the electrical and vacuum connections back onto the differential.

Check the clearance of the diff to the frame in sanded spots for adequate clearance to the frame and cross member.

5) Reattach the driveshaft to the differential yoke using the stock hardware and torque to 19 ft. - lb.



6) Remove the 3 nuts securing the strut assembly to the frame. Remove strut.



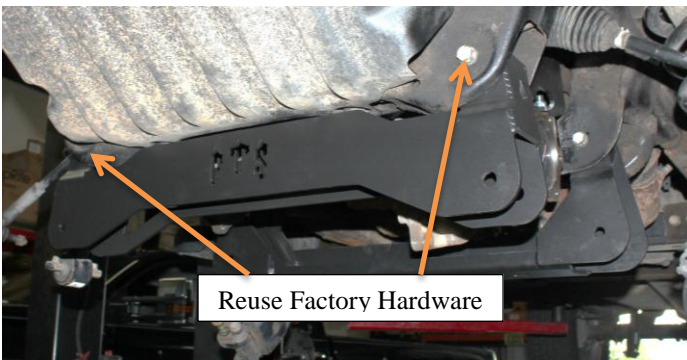
7) Install the strut spacer on top of the factory strut using the factory hardware.



8) Reinstall the struts back into the vehicle using the supplied 7/16" Nylock and washers.



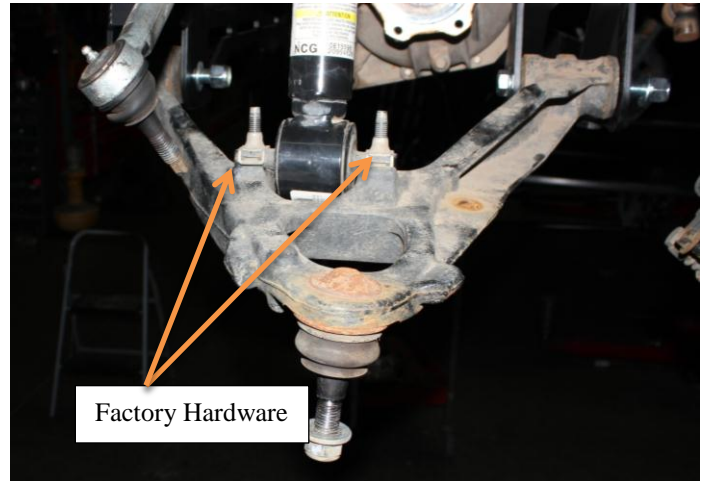
9) Locate front cross member 8408 & rear cross member 8409 and install into the factory lower control arm pockets using the stock hardware leave loose at this time. **Check the clearance of the diff to cross member where it was sanded for adequate clearance to the frame and cross member.**



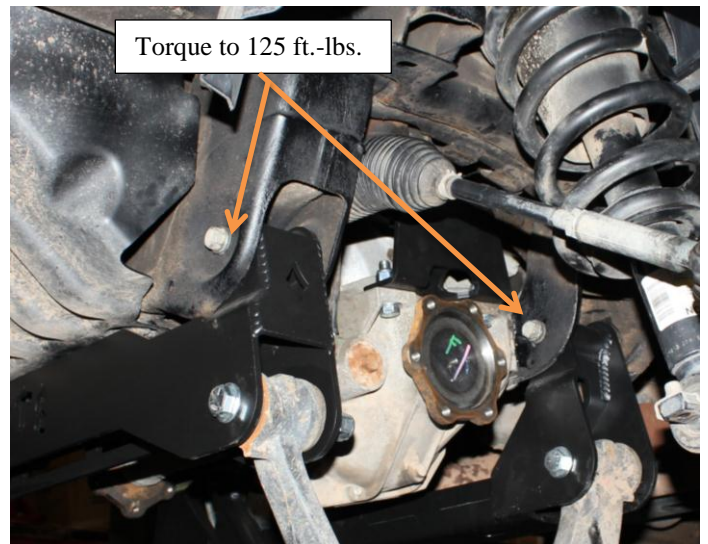
10) Install the lower control arm using the 5/8" x 5" threw the front cross member and the 5/8" x 6" threw the rear cross member.



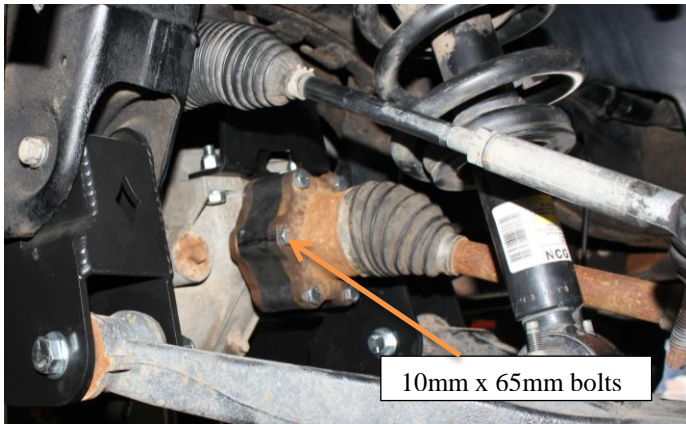
11) Using the stock hardware connect strut to lower control arms and tighten.



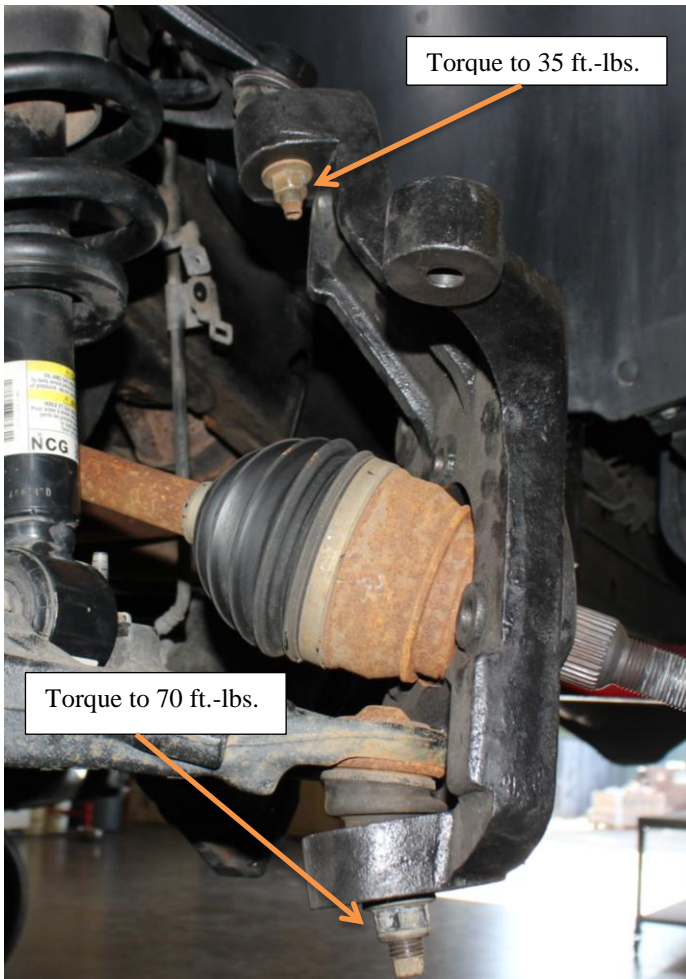
12) Torque the cross member frame pocket bolts to 125 ft



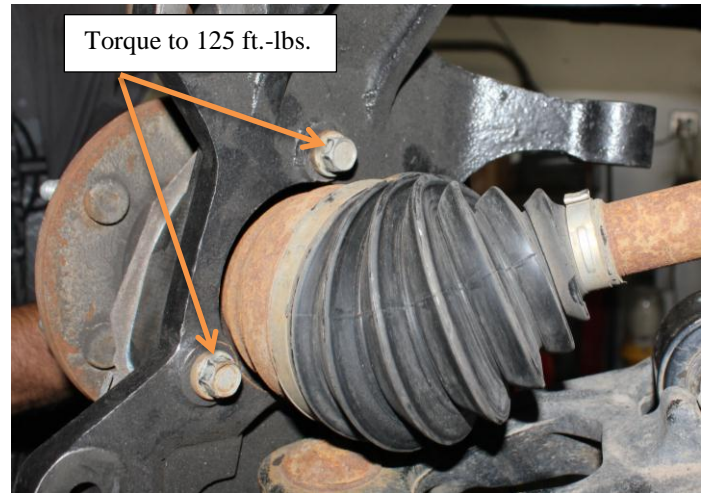
13) Connect CV axles to front differential using the 8401 CV spacers between the CV axle and the differential housing with supplied 10mm x 65mm hardware and torque to 45 ft.-lbs. in a cross pattern as shown in picture below.



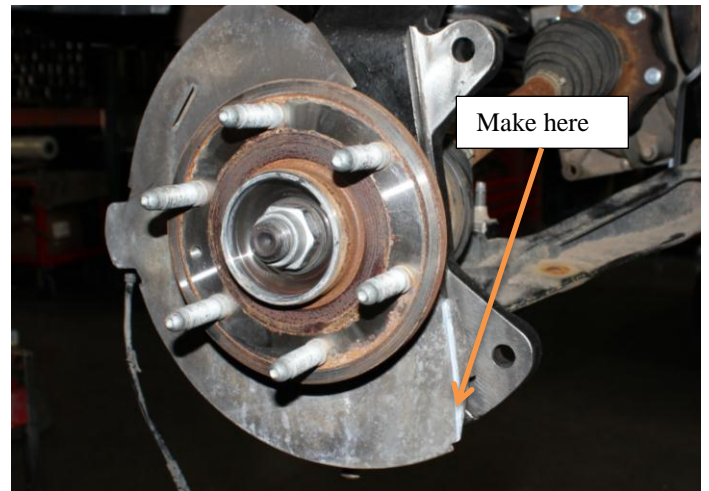
14) Locate the steering knuckle 8400R & 8400L. Attach the lower control arm to the knuckle using the stock hardware and torque to 70 ft.-lbs. Attach the upper control arm to the new knuckle using the factory hardware and torque to 35 ft.- lbs. as shown in picture below.



15) Reinstall the hub bearing assembly using the stock hardware and torque flange bolts to 125 ft.-lbs. and the axle nuts to 150 ft.-lbs. Then install bearing cover.



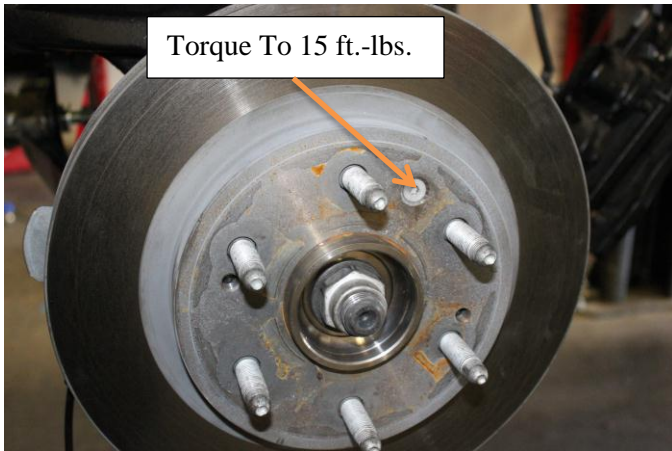
16) Make the backing plates as shown below.



17) Using a die grinder , trim the backing plate as shown below



18) Install brake rotor on to factory hub assembly, Install Torx screw and torque to 150 ft.- lbs.



19) Install brake caliper using factory hardware.



20) Remove the factory outer tie rods, leaving the factory jam nut on the inner tie rod. Cut 3/8" off the outer tie rod.



20) Continued.



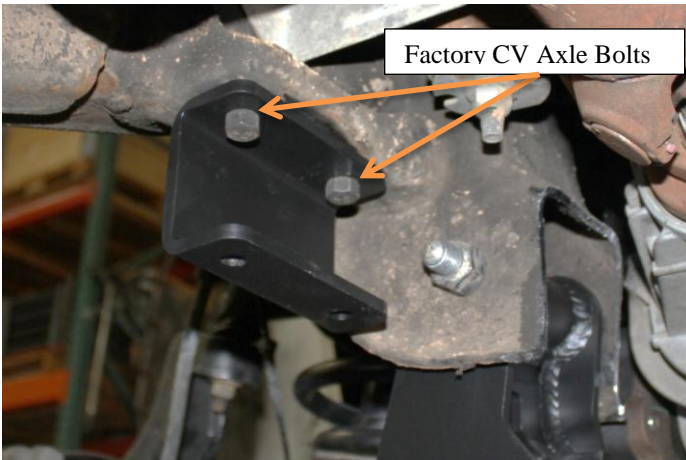
21) Cut 3/8" off the inner tie rod.



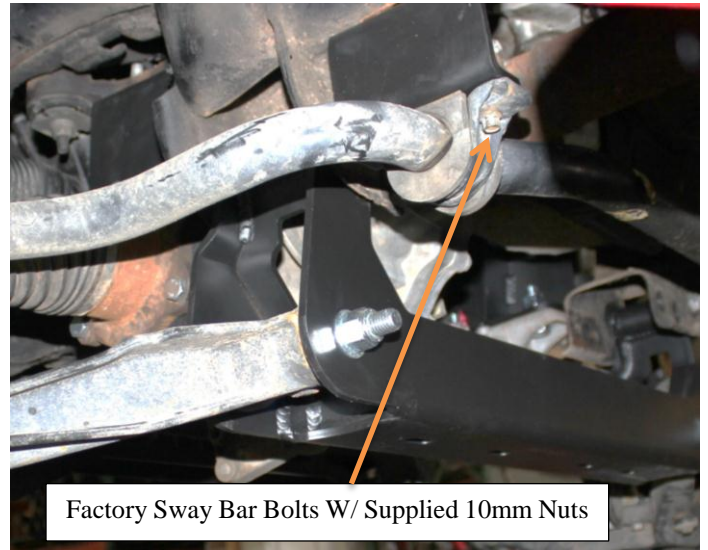
22) Screw the outer tie rod onto the inner tie. Then attach tie rod end to the knuckle with the factory hardware. torque to 45 lbs.



23) Locate 8404 Sway Bar Frame Bracket, and four 10mm stock CV axle bolts with supplies washers. Position the frame bracket on the frame so that sway bar will be farther back from the suspension and attach with the 10mm hardware.



25) Locate the factory sway bar with the factory mounts and attach to the new brackets using the Stock bolts and supplied nuts and torque to 35ft.-lbs. as shown in picture below.



24) Mark the lower control arm. drill a 11/16" hole 2" over from the stock hole as shown below.



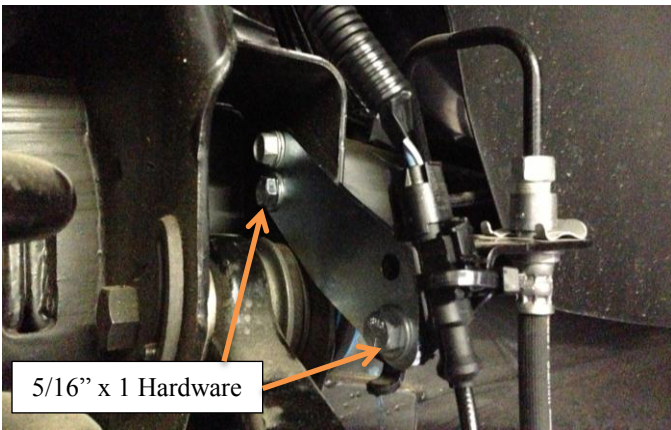
26) Locate the factory sway bar end links and attach to the mount and the lower control arm. As shown in picture below.



27) Then Torque the 5/8 lower control arm bolts to 110 ft lbs.



28) Locate 8511 Brake Line Bracket and 5/16" x 1" hardware. Position the new bracket into the factory brake line bracket location and attach with the factory hardware and the 5/16" hardware. Attach the factory brake line bracket to the new bracket. **Carefully** bend the hard brake line and attach with the supplied 5/16" hardware. Torque to 15 ft.-lbs. As shown in picture below.

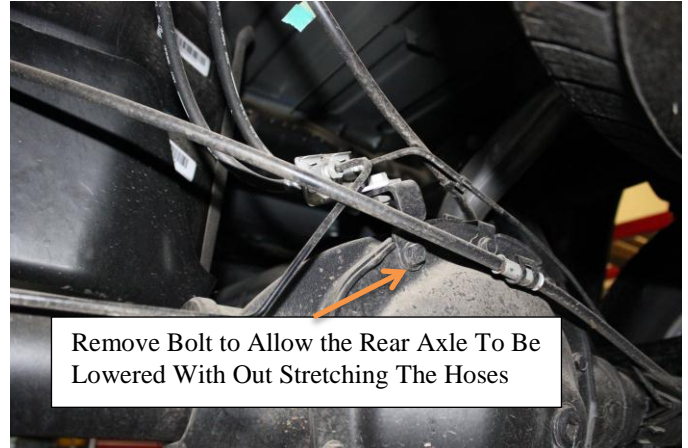


29) Re-route the brake hose and the ABS Line to the steering knuckle using a zip tie to the back of the steering knuckle. Route the ABS line next to the brake hose. Re-connect the ABS line to the harness in the wheel well. Using zip ties secure line to the hose and away from the tire and wheel.

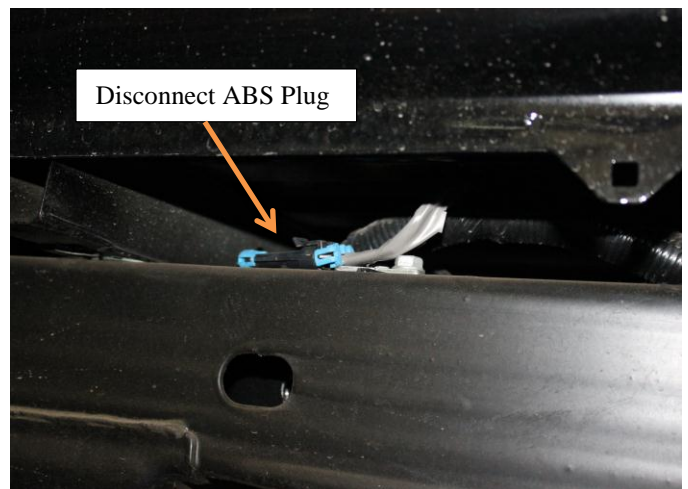
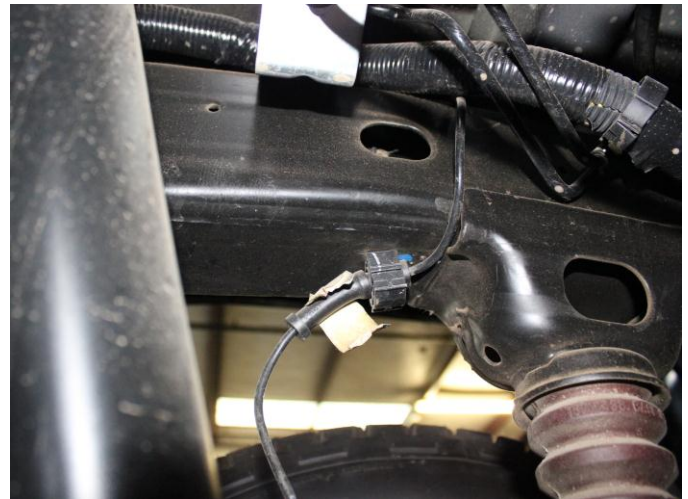
(A final alignment must be performed upon completion of suspension system)

REAR P/U SUSPENSION INSTRUCTIONS:

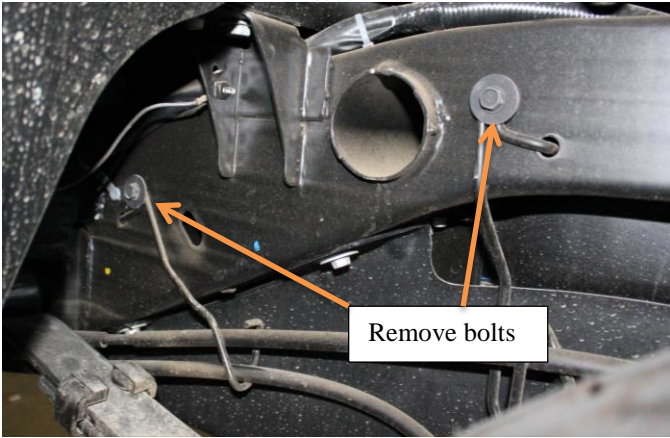
- 1) Jack up the rear end of the vehicle and support the frame rails with jack stands.
- 2) Disconnect the brake line bracket at the differential and save the hardware.



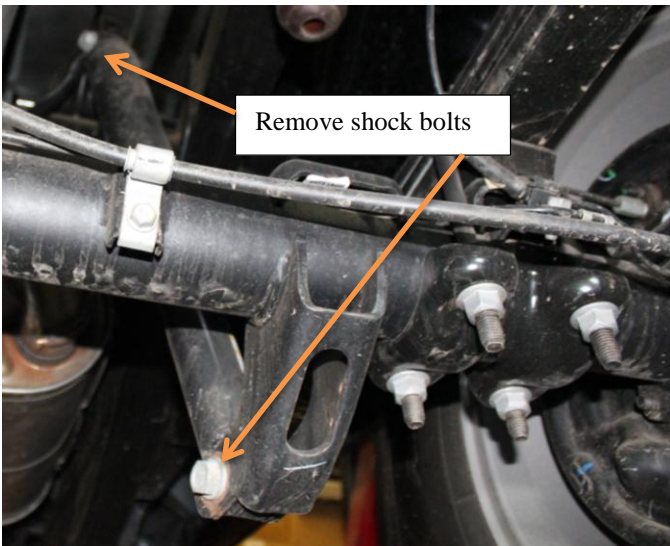
- 3) Remove the ABS line clip from the top of the frame and at the axle.



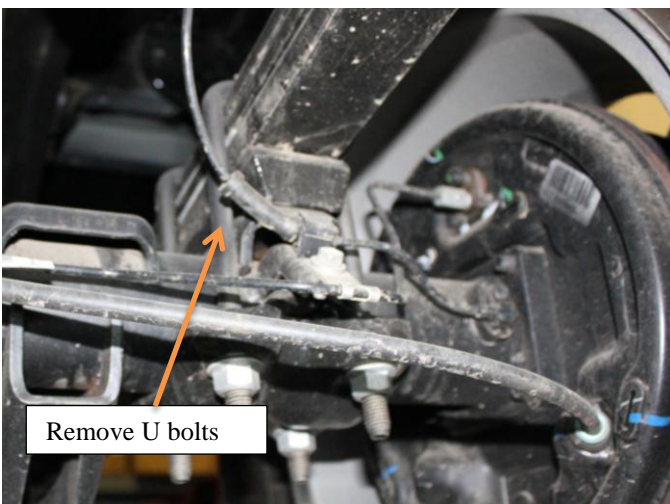
4) Remove the e-brake cable bracket on the driver's side of the frame and save the hardware.



5) Remove the rear shocks and discard, Retain hardware for reinstallation.



6) Supporting the rear differential, Remove and discard the u bolts.



7) Lower axle down slowly. Use care not to over extend the brake hose.

8) Install the rear lift blocks on top of the factory block with the center pin on the bottom of the block. Using the provided 9/16" U bolts, nuts and washers, align the axle, lift blocks, and springs. Torque the U-Bolts to 90 ft lbs.

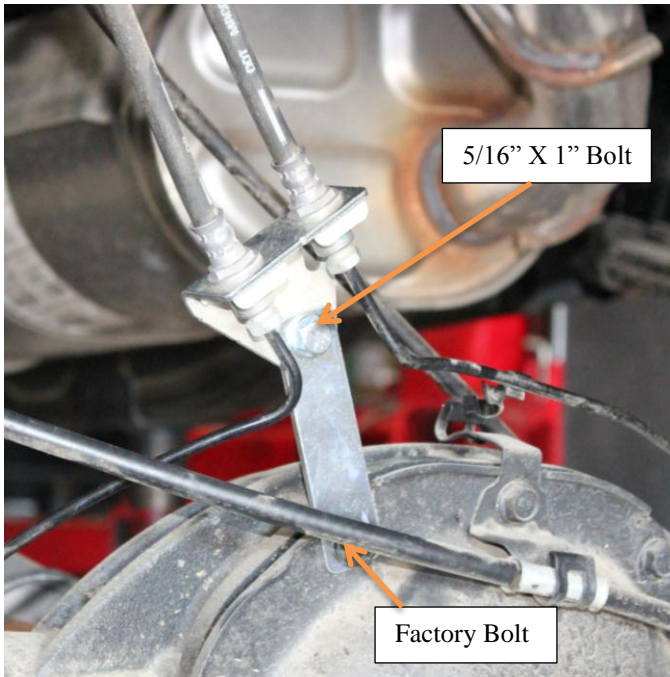


The Short Side Of The Block To The Front And The Tall Portion To The Rear Of The Truck

9) Install the supplied shocks using the factory hardware and torque to 75 ft.-lbs.



10) Locate 8512 Brake Line Bracket and the supplied 5/16" hardware. Attach the new bracket to the differential and attach the brake line to the new bracket. Torque to 20 ft lbs.

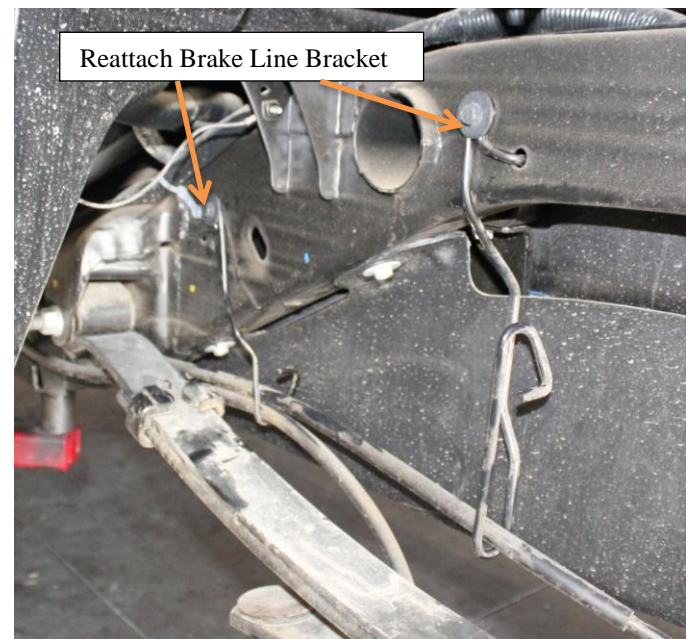


11) On the driver's side, insert the previously removed upper ABS line clamp into the existing hole on the inside of the frame. Re-insert the lower ABS line clamp back into the stock location. Use zip ties and attach the ABS line to the U-Bolt. Keep the line taught at the block and ensure that there is enough slack in the line for full travel of the rear axle.



12) On the passenger side, locate the original line clamp Hole in the top of the frame and measure 2" down the inside of the frame and drill a 1/4". Insert the previously removed upper ABS line clamp into the new hole on the inside of the frame. Re-insert the lower ABS line clamp back into the stock location. Use zip ties and attach the ABS line to the U-Bolt. Keep the line taught at the block and ensure that there is enough slack in the line for full travel of the rear axle.

13) Remove the driver's side E-brake cable from the previously removed bracket. Position the passenger side cable into the bottom position of the bracket where the driver's side was originally. Re-install the bracket back into the factory location with the factory hardware.



14) Recheck all bolts for proper torque. Recheck brake hoses and lines for proper clearances. Check the fluid in the front differential and fill if need with factory specification differential oil.

15) Install tires and wheels and torque lug nuts to wheel manufacturer's specifications. Turn front tires left to right and check for appropriate tire clearance. Note- Some tires may require trimming of the front plastic bumper valance.

16) Check front end alignment and set to factory specifications. Re-adjust headlights.

**RETORQUE ALL NUTS, BOLTS AND LUGS
AFTER 50 MILES AND PERIODICALLY
THEREAFTER.**

Product Warranty and Warnings-

FTS provides a Limited Lifetime Warranty to the original retail purchaser who owns the vehicle, on which the product was originally installed, for defects in workmanship and materials.

The Limited Lifetime Warranty excludes the following FTS items; bushings, bump stops, ball joints, tie rod ends, limiting straps, cross shafts, heim joints. These parts are subject to wear and are not considered defective when worn. They are warranted for 60 days from the date of purchase for defects in workmanship.

Reservoir shocks are considered a serviceable shock with a one year warranty on leakage only. Service seal kits are available separately for future maintenance. All other shocks are covered under our Limited Lifetime Warranty.

FTS does not warrant any product for finish, alterations, modifications and/or installation contrary to FTS instructions. Alterations to the finish of the parts including but not limited to painting, powder coating, plating and/or welding will void all warranties. Some finish damage may occur to parts during shipping which is considered normal and is not covered under warranty.

FTS products are not designed nor intended to be installed on vehicles used in race applications or for racing purposes or for similar activities. (A "RACE" is defined as any contest between two or more vehicles, or any contest of one or more vehicle against the clock, whether or not such contest is for a prize). This warranty does not include coverage for police or taxi vehicles, race vehicles, or vehicles used for government or commercial purposes. Also excluded from this warranty are sales outside of the United States of America.

Installation of most suspension products will raise the center of gravity of the vehicle and will cause the vehicle to handle differently than stock. It may increase the vehicle's susceptibility to a rollover, on road and off road, at all speeds. Extreme care should be taken to operate the vehicle safely at all times to prevent rollover or loss of control resulting in serious injury or death.

FTS makes every effort to ensure suspension product compatibility with all vehicles listed in the catalog, but due to unknown auto manufacturer's production changes and/or inconsistencies by the auto manufacturer, FTS cannot be responsible for 100% compatibility, including the fitment of tire and wheel sizes listed. The Tire and Wheel sizes listed in FTS's catalog are only a guideline for street driving with noted fender trimming. FTS is not responsible for damages to the vehicle's body or tires.

FTS's obligation under this warranty is limited to the repair or replacement, at FTS option, of the defective product only. All costs of removal, installation or re-installation, freight charges, incidental or consequential damages are expressly excluded from this warranty. FTS is not responsible for damages and/or warranty of other vehicle parts related or non-related to the installed FTS product. This warranty is expressly in lieu of all other warranties expressed or implied. This warranty shall not apply to any product that has been subject to accident, negligence, alteration, abuse or misuse as determined by FTS.

FTS suspension components must be installed as a complete system including shocks as shown on our current website. All warranties will become void if FTS parts are combined and/or substituted with other aftermarket suspension products. Combination and/or substitution of other aftermarket suspension parts may cause premature wear and/or product failure resulting in an accident causing injury or death. FTS does not warrant products not manufactured by FTS.

Installation of FTS product may void the vehicles factory warranty; it is the consumer's responsibility to check with their local vehicle's dealer for warranty disposition before the installation of the product.

It is the responsibility of the distributor and/or the retailer to review all warranties and warnings of FTS products with the consumer prior to purchase.

FTS reserves the right to supersede, discontinue, change the design, finish, part number and, or application of parts when deemed necessary without written notice. FTS is not responsible for misprints or typographical errors within the catalog or price sheet.

Full Throttle Suspension has a no refund return policy. Under special circumstances, returns might be accepted with prior written approval. All returned product will be shipped freight prepaid. Product returned is subject to a 40% restocking fee. No returns will be accepted after 30 days upon receipt of product.

Thank You for choosing Full Throttle Suspension

Tech support 559-271-8685 or send email to fts.dwgs@gmail.com